



Mielec 22.07.2020

STANDARD DIMENSIONAL TOLERANCES ON JOONGPOL PRODUCTS

Taking into account the production technology, the following standard tolerances are established on the products. These tolerances can be tightened in case of special customer requirements. If a client has special requirements for a product, we approach it individually and set tolerances for a specific product individually, making any necessary changes in the manufacturing technology.

ROLLS:

DENSITY: $\pm 10\%$

THICKNESS [mm]	0,7	0,8	1,0	2,0	3,0	5,0	6,0	8,0	10,0	13,0
TOLERANCE [mm]	$\pm 0,1$	$\pm 0,2$	$\pm 0,2$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	$\pm 1,0$	$\pm 1,3$

WIDTH [mm]	860 – 2000
TOLERANCE [mm]	-0 / +30

LENGTH [m]	10 – 74	75 – 104	105 – 250	251 – 600
TOLERANCE [m]	-0 / +1	-0 / +2	-0 / +5	-0 / +10

BOARDS:

DENSITY: $\pm 10\%$

THICKNESS [mm]	15 – 19	20 – 40	41 – 59	60 – 99	100 – 119
TOLERANCE [mm]	± 1	± 2	± 3	± 4	± 5

WIDTH [mm]	500 – 999	1000 – 1300
TOLERANCE [mm]	± 20	-20 / +30

LENGTH [mm]	500 – 1999	2000 – 3000
TOLERANCE [mm]	-10 / +50	-20 / +50



STRIPES:

DENSITY: $\pm 10\%$

THICKNESS [mm]	0,7	0,8	1,0	2,0	3,0	5,0	6,0	8,0	10,0	13,0
TOLERANCE [mm]	$\pm 0,1$	$\pm 0,2$	$\pm 0,2$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	$\pm 1,0$	$\pm 1,3$

WIDTH [mm]	100 – 800
TOLERANCE [mm]	± 10

LENGTH [m]	50 – 104	105 – 250	251 – 600
TOLERANCE [m]	-0 / +2	-0 / +5	-0 / +20

BLANKS:

DENSITY: $\pm 10\%$

THICKNESS [mm]	0,8	1,0	2,0	3,0	5,0	6,0	8,0	10,0	13,0
TOLERANCE [mm]	$\pm 0,2$	$\pm 0,2$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,6$	$\pm 0,8$	$\pm 1,0$	$\pm 1,3$

WIDTH [mm]	100 – 1550
TOLERANCE [mm]	± 10

LENGTH [mm]	200 – 499	500 – 999	1000 – 1249	1250 – 1550
TOLERANCE [mm]	-10 / +20	-10 / +30	-20 / +30	-20 / +40